

# Red Clam Heat Press



## Transferring design to material using heat press

- Have vinyl design ready and cut out. (remember to inverse/mirror image word and designs as necessary)
- Plug in heat press.
- Turn on power switch.
- Use two hands to open lid if closed.
- Place heat warning sign in front of heat press.
- Press Mode button so TEMP and SET lights are illuminated. Use the (+) or (-) buttons to adjust temperature to 330° F (specific for library provided heat transfer vinyl.) Temperature may vary for other brands.
- Press Mode button again so SET AND TIME lights are illuminated. Use the (+) or (-) buttons to adjust the timer. Recommended setting for library provided heat transfer vinyl is 12-15 seconds.
- Press Mode again to apply settings.
- Wait while the digital temperature gage reaches 330° F. It will take the heat press approximately 15 minutes to reach the desired temperature. Please note the machine lid will get very hot and safety gloves are required at this point.
- Once the desired temperature is reached, place the material on the bed and use the press to iron out any in wrinkles that may be in the material before applying the vinyl. Use provided brown heat paper to protect any existing designs on the material that could be burned or melted by the heat press. You will need two hands and some pressure to close the lid. Once the lid is closed the timer will start. When the timer reaches 0 it will beep, and the lid should now be opened. You will need two hands and some pressure to lift the lid.

	<ul style="list-style-type: none"> <li>• When the wrinkles are removed, place vinyl in desired position, use provided brown heat paper to protect any existing designs on the material. Close lid when ready, this will start the timer. Open the lid when the timer reaches 0 and the heat press beeps. With the safety gloves on, remove the material. The material and any attachments such as zippers and buttons may be very hot. Continue to use the gloves when peeling off the clear plastic backing of the vinyl or allow 3-5 minutes to cool.</li> <li>• Power off and unplug heat press when finished. The lid and heat bed will remain hot for approximately 25 mins after shutdown. Heat warning sign should be left up and visible and gloves should still be worn if still working around the heat press.</li> </ul>	
<b>Compatible Material and Settings</b>	<b>1-Colour Application Instructions</b> <b>Time:</b> 12-15 seconds <b>Temperature:</b> 330°F/165°C <b>Pressure:</b> Light <b>Peel:</b> Warm	<b>Material/Fabric Compatibility</b> <ul style="list-style-type: none"> <li>• 100% Cotton</li> <li>• 100% Preshrunk Cotton</li> <li>• 100% Polyester</li> <li>• Lycra®/Spandex</li> </ul>
<b>Care Instructions</b>	<ul style="list-style-type: none"> <li>• Machine wash inside-out using mild detergent.</li> <li>• Do not use bleach. Dry at a normal dryer setting on household machines. Do not dry clean.</li> </ul>	