



Module 4

Health and Safety – Bambu P1S Printers



The purpose of this module is to teach you how to safely use the 3D printers to limit risks and avoid injury.



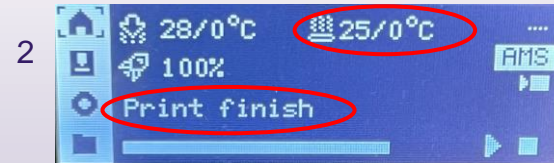
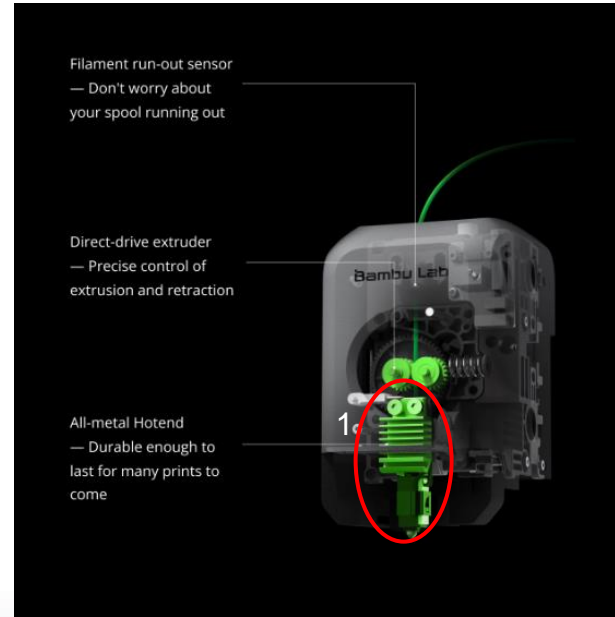
Warning and Hazards

Please be aware that the P1S has heated and motorized parts. Please keep the door closed while printing and when it must be opened use caution and keep hands, fingers and loose articles of clothing away from moving parts.



Burn Hazards

1. If the Tool Head is exposed never touch the hot end or any metal parts of the extruder/tool head. These parts get extremely hot and will burn the skin.
2. Never touch the bed or build plate until the P1S has indicated it's finished printing and the temperature is 60 degrees or below (45 degrees is recommended for the best quality for PLA prints) The bed can heat high enough to burn the skin.



Fire Hazard

Never place flammable materials or liquids on or near the printer. Liquid acetone, alcohol, or other chemicals may release vapors that are extremely flammable.





End of Module 4